Services
Cleaning and Repair Service

Product Brochure – Issue 08/2019
Quality direct from the manufacturer – always in your proximity
PERI cleaning and repair services

Due to the high demands placed on formwork materials, regular maintenance is essential for ensuring good execution results. PERI provides professional cleaning and repair of customer materials at many locations worldwide thus safeguarding the upkeep of the material inventory over a long period.

Individually coordinated
Definition of the required services according to the state of the materials with the PERI experts

Professional repair service
Well-trained expert personnel and modern plant technology ensure the best results

Fast processing
Rapid processing and return deliveries thanks to PERI’s network of service centres

The PERI services
- High capacities available in a Germany-wide network of service centres
- Highly skilled personnel and the very latest plant technology
- Continuous development of our products
- On-site individual consultation and agreement of services to be provided with the PERI sales engineer

Your benefits
- Short journey times and fast processing
- High quality and reliability
- Material assessment using the latest technology
- Cost-effective solution oriented to your materials inventory

Central functions, development and production facilities are located in Weissenhorn near Ulm in Southern Germany since the founding of the company in 1969.

Best possible condition of your formwork inventory connected with optimal concrete surface results.
## PERI’s customer service for your formwork

Our services in more detail

<table>
<thead>
<tr>
<th>Cleaning Service</th>
<th>Cleaning Service “Small”</th>
<th>Cleaning Service “Large”</th>
</tr>
</thead>
<tbody>
<tr>
<td>RS</td>
<td>★</td>
<td>★</td>
</tr>
<tr>
<td>RK</td>
<td>★</td>
<td>★</td>
</tr>
<tr>
<td>RG</td>
<td>★</td>
<td>★</td>
</tr>
</tbody>
</table>

| Approximate estimation of the expected scope of service through the sales engineer | ★ | ★ | ★ |
| Machine cleaning of your formwork materials | ★ | ★ | ★ |
| Rectifying small areas of damage to the formlining with repair discs | ★ | ★ | ★ |
| Basic cleaning | ★ | ★ | ★ |
| Removal of formlining sheet | ★ | ★ | ★ |
| Drilling of holes in the steel frame | ★ | ★ | ★ |
| Sorting the panels and checking for damage | ★ | ★ | ★ |
| Agreement on the repairs to be carried out and determining the scope of service | ★ | ★ | ★ |
| Provision of an alternative offer if repairs are uneconomical | ★ | ★ | ★ |
| Cleaning of the bearing surfaces | ★ | ★ | ★ |
| Straightening and welding work on the frame | ★ | ★ | ★ |
| Sand blasting of the profiles | ★ | ★ | ★ |
| Applying a new powder coating (individual colours on request) | ★ | ★ | ★ |
| Fitting of new plastic inserts or stainless steel sleeves for large panels | ★ | ★ | ★ |
| Fitting of an original PERI Fin-Ply or formlining of choice | ★ | ★ | ★ |
| Sealing with joint sealant | ★ | ★ | ★ |
| Mounting of tie hole plugs Ø 20 mm on multi-purpose panels | ★ | ★ | ★ |
| Disposal of the old formlining | ★ | ★ | ★ |
PERI Cleaning Service RS
Thorough, careful and calculable

Efficient machine cleaning
The logistics centres are equipped with the very latest PERI panel cleaning facilities. These have been designed to handle panels with heights ranging from 30 to 330 cm, for any widths and thicknesses of up to 18 cm. Equipment such as dust extraction, continuously adjustable operating speed or the individually adjustable brush contact pressure, clean your formwork elements thoroughly and carefully. For heavily soiled frames, we also offer you pressurized water cleaning as an optional special service.

By transferring the activities to our plant, the cleaning costs for you are calculable; in addition, you are relieved of all co-ordinating activities.

Opening of openings plugged with concrete
As part of the panel cleaning process, tie points and function holes are freed of all concrete residue.

Repairs on the form lining
Additionally drilled tie holes as well as smaller areas of damage to the formwork shell, mostly caused by concrete vibrators, are repaired if required with repair veneers.
PERI Repair Service “Small” RK
A new formlining sheet – original from the manufacturer

Coordinating the scope of service
On delivery, your materials are first carefully checked and then the condition of all pieces is assessed. Required measures are determined, and the exact scope of service is agreed on in detail by you together with our specialist staff.

Removal of formlining sheet
Removing the formlining from the formwork element is normally carried out by a machine. Subsequently, all function holes in the steel frame are opened.

Cleaning of the bearing surfaces
The bearing surfaces of the frame are cleaned and straightened before the new formlining is installed.

Installation of the formlining sheet
For mounting the formlining sheets, PERI uses state-of-the-art machinery which guarantees the highest degree of accuracy.

Sealing
The joint between the formlining sheet and frame is filled with permanently elastic joint sealer. PERI uses as sealant with verifiable high ageing resistance and good chemical resistance.
PERI Repair Service “Large” RG
The general overhaul of your formwork

Frame repairs
The “Large” RG repair service includes metalworking operations on the frame. Where necessary, the steel frames are re-aligned and welded.

Sandblasting
The frames are prepared for the new powder coating by means of sandblasting. Through the sandblasting process, rust and old paint along with other unwanted surface deposits are removed.

PERI powder coating
The original PERI powder coating prevents concrete adhesion more effectively than painting which means the panels are particularly easy and quick to clean. In addition, the powder coating is extremely resistant and therefore very durable.

If you have any special requests regarding the colour, we would be pleased to send you an offer.
The new formlining direct from the manufacturer
A guarantee for the best concrete surfaces

Choice of formlining
For the new formlining, PERI gives you the choice of different types and qualities:

- PERI Fin-Ply plywood sheets
- HVP plywood-plastic composite panels
- SABO-Ply plastic panels

We will be pleased to advise you thus ensuring you receive the best individual solution!

PERI Fin-Ply coated plywood
18 mm
The Fin-Ply plywood sheets have been designed to meet the highest requirements and stand out due to an excellent price-performance ratio. The sheeting consists of cross-bonded birch veneers coated with 220 g/m² reinforced phenolic resin on both sides with the edges sealed all round (BFU 100 bonding according to EN 314-2).

Enhanced seam design
The seam formation between two formlining sheets for large panels has been changed: a new milling process for the plywood joints minimizes offsets in this area.

Stainless steel sleeves
For the TRIO large panels and corners, the tie hole in the formlining has been strengthened by means of a stainless steel sleeve which ensures excellent durability.

HVP plywood-plastic composite panels
18 mm
The core corresponds to the proven design of the PERI Fin-Ply, likewise the rear side is coated with phenolic resin.

On the concreting side, the sheet is provided with a polypropylene coating.

SABO-Ply plastic panels
20 mm
The sandwich elements have a plastic core which is strengthened on both sides with a layer of aluminium. The plastic surface layer consists of polypropylene.
The optimal System for every Project and every Requirement

Wall Formwork

Column Formwork

Slab Formwork

Climbing Systems

Bridge Formwork

Tunnel Formwork

Shoring Systems

Construction Scaffold

Facade Scaffold

Industrial Scaffold

Access

Protection Scaffold

Safety Systems

System-Independent Accessories

Services

PERI GmbH
Formwork Scaffolding Engineering
Rudolf-Diesel-Strasse 15
89264 Weissenhorn
Germany
Tel. +49 (0)7309.950-0
Fax +49 (0)7309.951-0
info@peri.com
www.peri.com