

DELIVERY AND IMPLEMENTATION SPECIFICATION LAVL0200.a.2/2	PERI [®]	PERI GmbH 89264 Weißenhorn Tel. 07309/950-0
GENERAL PACKAGING REGULATION FOR PURCHASED PARTS	Created on:	2019-06-26
	By:	Katrin Swillus
	Replacement for:	
	Released on:	2025-11-21
	By :	Axel Ganser
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1. General regulations

1.1 The following generally applies: The goods must be delivered in accordance with the current product-specific packaging instructions! The points listed in this LAVL0200 are valid in addition to the packaging instructions.

Auxiliary and operating materials are excluded from these delivery and execution instructions.

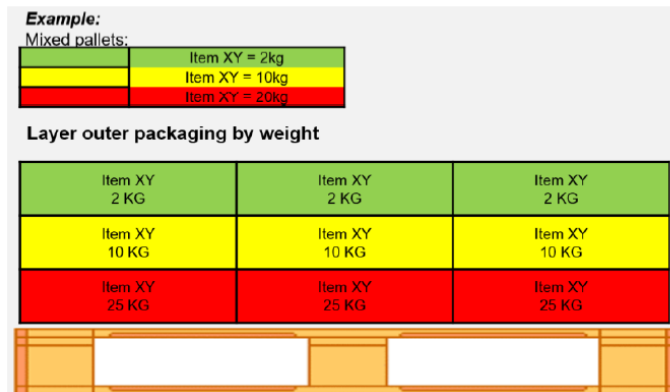
It is imperative that the Global Procurement is consulted if the packaging deviates from the product-specific packaging instructions.

We reserve the right to return the entire delivery or to pass on all additional costs incurred by us in the event of the shipment of a presentation not approved by PERI.

1.2 If the order contains further or deviating specifications to the product-specific packaging instructions or generally applicable delivery and execution instructions (LAV-L200), these specifications must be given priority. In the event of ambiguities, the PERI Purchasing Department should be contacted.

1.3 If there are any uncertainties regarding the delivery and execution specifications, in particular if detailed packaging or stacking plans are required, the PERI Purchasing Department should be contacted.


1.4 The delivery must be made in single-item load carriers (packages). If several load carriers are delivered, 1 mixed pallet is permitted. The articles must be clearly separated from each other by means of intermediate layers. In addition, the different articles must be stacked according to their respective weights (see sketch). A 'mixed pallet' marking must be affixed to the load carrier.



1.5 Each container must be visibly labelled with two goods tags, offset by 90° (on the long and left-hand end faces) (see top view drawing).



The following information must be affixed to the goods tags (unless otherwise agreed):
PERI article number, quantity, PERI article description and PERI order number

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- 1.6 Material-related packaging instructions from order texts or individual packaging instructions must be complied with. Non-compliance constitutes grounds for complaint up to and including refusal of acceptance.
- 1.7 If packaging quantities are specified, a maximum of one partial container per delivery is permitted, depending on the order quantity.
- 1.8 The delivery notes must be printed on one side. The following information is mandatory on the delivery notes: PERI article number, PERI article description and PERI order number.
- 1.9 Notification via Transporeon is mandatory. The Transporeon transport number must be given when registering at the gate. The delivery note must be handed over at the gate.
- 1.10 The basic PPE equipment must be used when registering. Wearing a high-visibility waistcoat and Class 2 safety shoes are a factory requirement.
- 1.11 For lorries, a side unloading option using a forklift truck must be ensured. Rear unloading is not possible. Container deliveries are excluded from this! Open-top delivery must be ensured for steel and aluminium deliveries.
- 1.12 To kill any pests that may be present and to prevent the spread of foreign organisms, all packaging wood (= raw wood) must be exclusively heat-treated (in accordance with the IPPC standard / ISPM 15) and labelled accordingly. Fumigation (with methyl bromide) is not permitted!
- 1.13 The transport containers must be suitable for general lorry transport. Unloading is always carried out by forklift truck. The transport containers must be designed accordingly.
- 1.14 The maximum weight per transport container is 1500 kg (gross weight incl. container). This does not apply to wooden crates with a maximum gross weight of 1000 kg.
- 1.15 The goods must be adequately protected against damage. It is also imperative that no items protrude from the grid in the case of small parts (which are delivered in pallet cages). In this case, additional lining material (e.g. solid cardboard or Akylux) must be used.
- 1.16 For items that are stacked on pallets, care must be taken to ensure accident-proof stacking and securing. The packaging straps used must always be corrosion-free (galvanised steel straps or plastic straps).
- 1.17 When stacking parts, ensure that the maximum stacking height of 970 mm is not exceeded.
- 1.18 In general, for stackable containers (lattice boxes, stanchions, pallets, etc.), it must be ensured that the stackability is not impaired by the stacked parts.
- 1.19 The delivery of raw or untreated parts must be protected from rain and splash water. Therefore, covered transport vehicles must be used.
- 1.20 The delivery must be free of all supplier information, with the exception of agreed labelling (example: coded manufacturer's labels and batches for overseas crates).
- 1.21 Parts that are welded during further processing (see DIN EN 1090) must be free of grease and oil, as well as scale and corrosion. In the case of article-specific requirements/agreements, these must be observed.
- 1.22 If sub-packaging is used, it must be labelled with the corresponding article number and the quantity contained.

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2. Specification of the packaging

2.1 Packaging types

The presentation and packaging must be agreed with PERI as part of the initial sample process.

In general, a distinction is made between 5 types of packaging. These must be adhered to.

2.1.1 Standard load carrier for all purchased parts (without IPPC Euro Palette)

PERI lattice box



PERI stanchion pallet



Disposable pallet



Bundle*




PERI small parts box



*Only solid wood squared timbers (IPPC) with a height of 11 cm and a width of 8 cm are permitted.

These load carriers are to be used for

- all lorry deliveries within Europe
- Components made of steel, wood, plastic or otherwise coated
- all purchased parts that are not mentioned in points 2.1.2 or 2.1.3.

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2.1.2 Special packaging for purchased parts made of aluminium



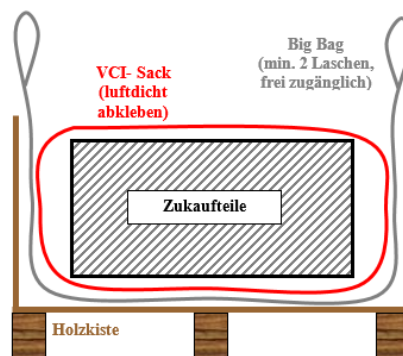
This packaging (including cardboard insert) is to be used exclusively for uncoated aluminium components - when delivered by truck.

If the components are partially removed, it must be ensured that the remaining parts can be completely resealed.

The parts must be stored in a dry place. Outdoor storage is not permitted.

Delivered lattice boxes with wet, soaked or severely damaged corrugated cardboard can be rejected by PERI and justify a corresponding supplier complaint.

2.1.3 Sea freight packaging (wooden crate with big bag incl. airtight VCI inner packaging)



This packaging is to be used for deliveries of components **by container and / or sea transport**, regardless of material or coating.

The wooden crate is designed with a 'big bag' that allows the purchased parts to be lifted out of the crate. This 'big bag' has at least 2 loops for lifting out the parts (loops must be freely accessible).

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The 'big bag' must contain a corrosion-inhibiting VCI (Volatile Corrosion Inhibitor) film bag that encloses the entire material. To ensure corrosion protection, the VCI bag must be sealed airtight with adhesive tape.

Alternatively, delivery via PERI grid box (article number 065016) is permitted for these components (container and sea transport). In this case, the big bag can be dispensed with. However, the use of a VCI film bag is mandatory.

Requirements for wooden crates

- Maximum external dimensions: 1200 mm (length) x 800 mm (width) x 800 mm (height)
- Material: according to IPPC standard (see point 1.12 General regulations)
- Maximum weight (gross): 1000 kg. The load capacity must be guaranteed and certified by the manufacturer.



- The wooden crate must be designed to be stackable (at least 3-high). The permissible stacking height must be stamped on the crate.
- Outdoor storage of the crates for 12 months must be guaranteed (constant stability and adequate protection of the goods in wet and snowy conditions).
- The wooden crate must be able to be opened upwards. The lid must not be nailed down.



- The lid must be strapped in parallel with 2 packaging straps.

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- Visualization on wooden boxes (visualization technique: stamp; minimum font and size: 4 cm)

Necessary attached information:

- Certified load capacity/ payload
- Certified maximum stacking height (at full load) => standard symbol, no text
- Marking for upright positioning
- IPPC stamp
- Tare weight
- Encrypted manufacturer identification in the form of a numerical code (supplier number and batch)



- The minimum entry height for the forklift forks is 11 cm.



- The load-bearing elements (e.g. pallet feet) must be made of solid wood.



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- The side walls must bear the load without deforming.



Requirements for Big Bag

- Material: PP flat fabric, uncoated
- At least 2 loops at the bag opening for lifting the bag out of the wooden crate
- Load capacity according to the goods

Requirements for VCI film bags

- Material: Polyethylene film (PE) with corrosion-inhibiting VCI components
- Size: Variable according to the dimensions of the wooden crate / mesh box
- Material thickness: min. 50 µm
- Transparent, colouring permitted

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3. Safety rules for lorry drivers in the unloading process

- 3.1 The prescribed PPE (personal protective equipment) must be used during the registration and unloading process. The co-driver must not leave the vehicle.
- 3.2 Standing under suspended loads is prohibited.
- 3.3 The lorry driver must always maintain visual contact with the forklift driver.
- 3.4 The climbing aids provided for this purpose must be used to access the loading area.
- 3.5 Designated speed limits must be observed! The maximum speed limit of 10 km/h may not be exceeded anywhere in the plant.